



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3589-041
Job Sheet 173068



Part No: D3589-041

Job Qty: 5 ea

Part Name: Latch Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A new issue 08-06-05 DD verified by:ec IPP RevB: revise process as per coss DD 10.01.18 verified by:EC IPP REV:C 12.07.23 AS PER REV.C DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		3/13/18	0.00	0.00	Start Up Large Fab-1		JBC
100	Large Fab	5 pcs		3/13/18	0.00	15.63	Large Fab 1		JBC
110	QC	5 pcs		3/13/18	0.00	0.00	QC9		10.3.31
120	QC	5 pcs		3/13/18	0.00	0.00	QC5		14.3.31
130	Small Fab	5 pcs		3/14/18	0.00	2.00	Small Fab-4		PF
140	QC	5 pcs		3/14/18	0.00	0.00	QC5		38 APR 09 2018
150	Packaging	5 pcs		3/14/18	0.00	0.00	Packaging3-1		AT 18/4/09
160	QC21-SA	5 Ea		3/14/18	0.00	0.00	QC21		DAS 21 APR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3589-1	✓ Arm	5 Ea (1 ea)	90-Start up Operation	
D3589-11	✓ Fwd Guide Plate	5 Ea (1 ea)	90-Start up Operation	5045020
D3589-13	1 Lug	10 Ea (2 ea)	90-Start up Operation	
D3589-23	✓ Arm Guide	10 Ea (2 ea)	90-Start up Operation	-5047522(3)5051998-17
D3589-7	✓ Aft Guide Plate	5 Ea (1 ea)	90-Start up Operation	-1473480
D3589-9	✓ Fwd Guide Plate	5 Ea (1 ea)	90-Start up Operation	5045853
D3589-15	WA Link	10 Ea (2 ea)	130-Small Fab	-F165820
✓ D3589-3	3 Arm Guide	10 Ea (2 ea)	130-Small Fab	
MS20392-1C7	314 Pin	10 Ea (2 ea)	130-Small Fab	FM 134480
MS24665-1010	283 Cotter Pin	10 Ea (2 ea)	130-Small Fab	F108335
NAS1149DN432J	265 Washer	20 Ea (2 ea)	130-Small Fab	FM 129682-65



Container No: S052823



Part: D3589-041

Job No: 173068

Serial No/Batch: S052823

Revision:

Inspector:

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3589-1	5	7	0
	D3589-11	5	12	0
	D3589-13	10	9	0
	D3589-23	10	3	0
	D3589-7	5	7	0
	D3589-9	5	9	0
130-Small Fab.	D3589-15	10	13	0
	D3589-3	10	7	0
	MS20392-1C7	10	40	0
	MS24665-1010	10	132	0
	NAS1149DN432J	20	74	0
Part Specifications				
Specifications could not be found.				

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